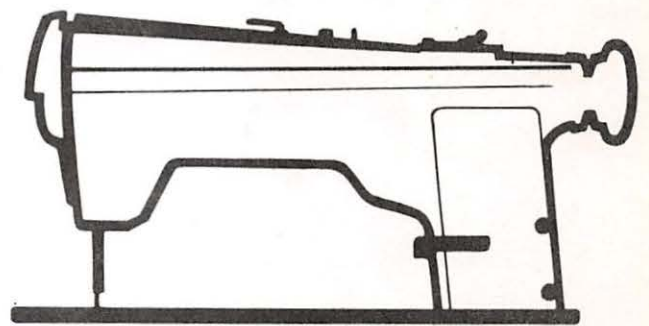
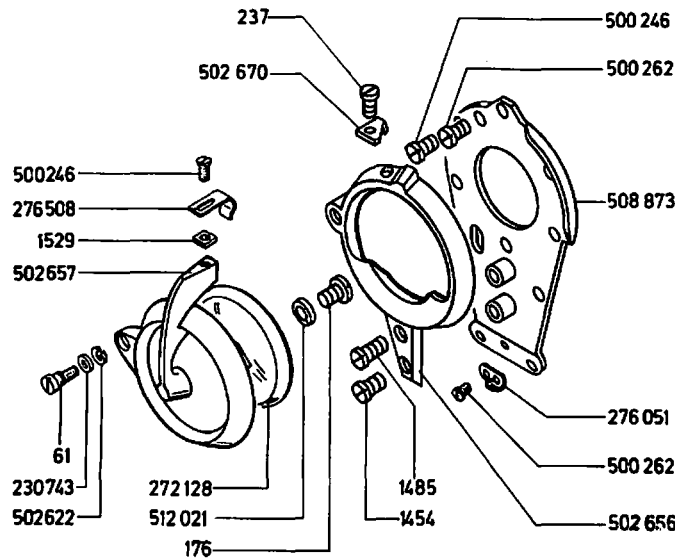
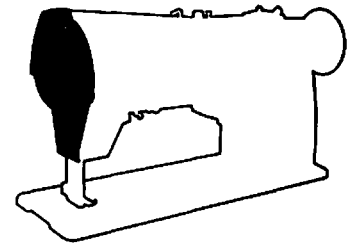
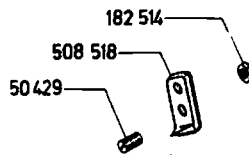


ILLUSTRATED PARTS LIST FOR SINGER - MACHINE



457G 133



457 G133-100-(0271)

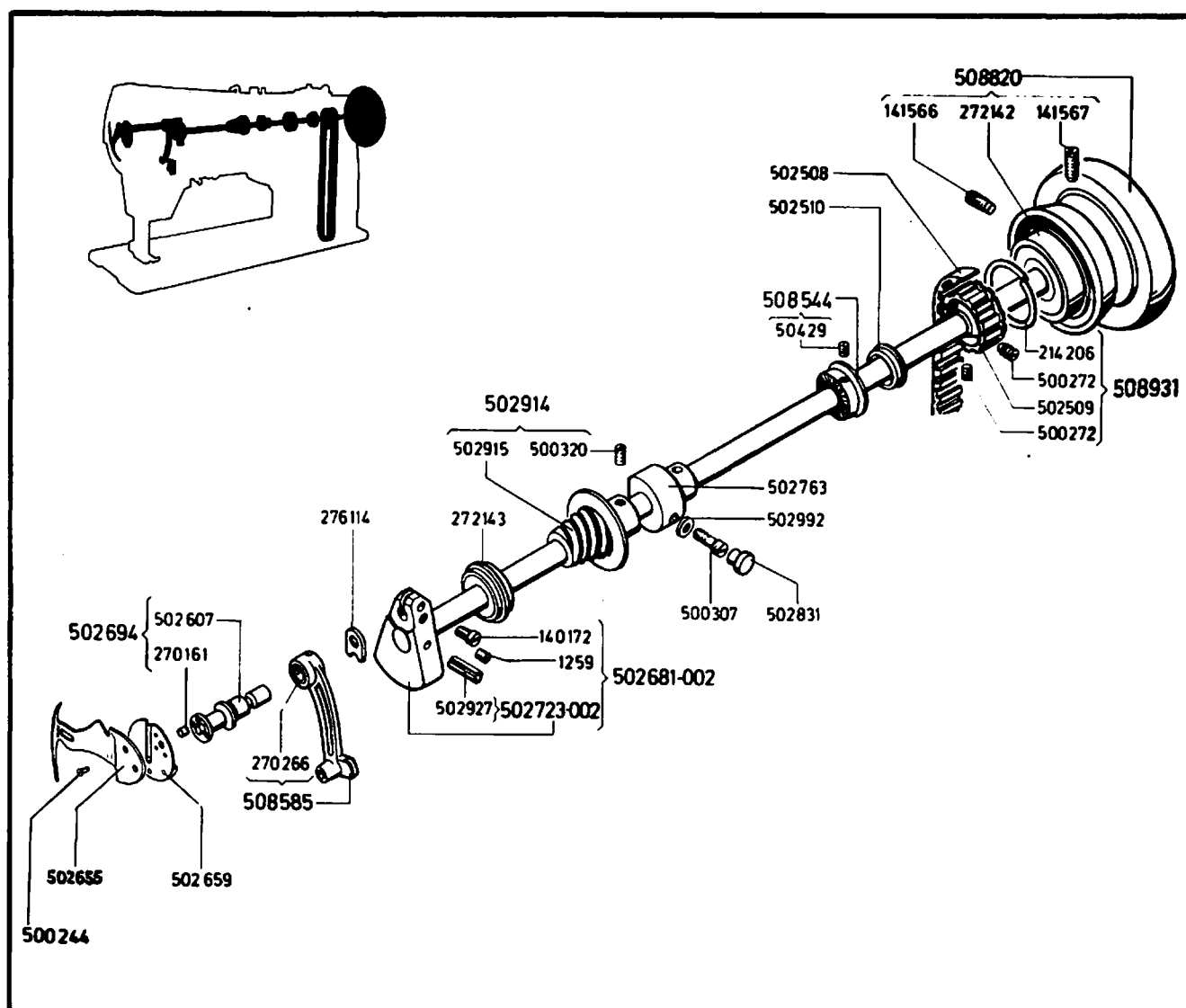
000061-850	ROTARY TAKE-UP GUARD HINGE SCREW
000176-850	ROTARY TAKE-UP GUARD COVER WINDOW SCREW
000237-833	THREAD CUTTER (ON ROTARY TAKE-UP GUARD SCREW)
001454-850	ROTARY TAKE-UP GUARD SCREW (SHORT)
001485-850	ROTARY TAKE-UP GUARD SCREW (LONG)
001529-850	SPRING CATCH SCREW NUT
050429-833	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW
182514-850	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW NUT
230743	HINGE SCREW THRUST WASHER
272128	ROTARY TAKE-UP GUARD COVER WINDOW
276051	THREAD GUIDE (ON FACE PLATE)
276508	ROTARY TAKE-UP GUARD SPRING CATCH

500246-850	FACE PLATE SCREW (8)
500246-850	ROTARY TAKE-UP GUARD SPRING CATCH SCREW
500262-833	THREAD GUIDE (ON FACE PLATE) SCREW
500262-833	THREAD CUTTER (ON FACE PLATE) SCREW
502622	ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER
502656	ROTARY TAKE-UP GUARD
502657	ROTARY TAKE-UP GUARD COVER
502670	THREAD CUTTER (ON ROTARY TAKE-UP GUARD)
508518	THREAD CUTTER (ON FACE PLATE)
508873	FACE PLATE
512021	ROTARY TAKE-UP COVER WINDOW WASHER

PART NO. DESCRIPTION

PART NO. DESCRIPTION

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457 G 133-200-(0271)

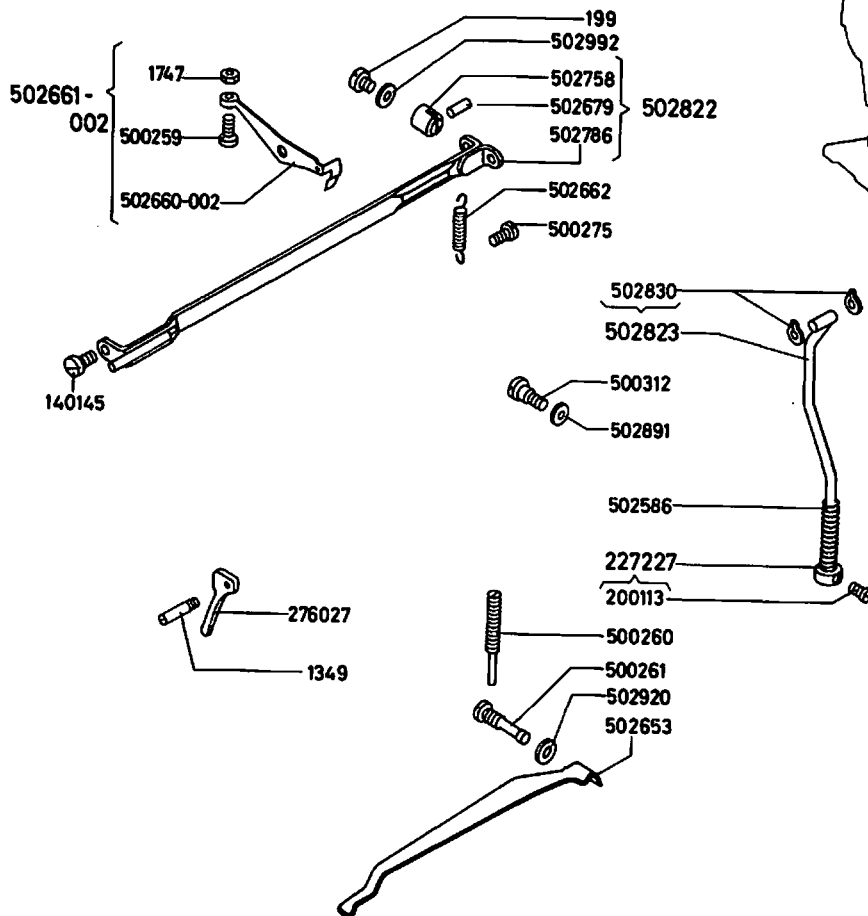
001259-833	NEEDLE BAR CRANK STUD POSITION SCREW
050429-833	BOBBIN WINDER DRIVING WHEEL SCREW (2)
140172-833	NEEDLE BAR CRANK STUD PINCH SCREW
141566-833	MACHINE PULLEY POSITION SCREW
141567-833	MACHINE PULLEY SET SCREW
214206	ARM SHAFT CONNECTION BELT PULLEY SPRING FLANGE
270161	NEEDLE BAR CRANK STUD PIN
270266	NEEDLE BAR CONNECTING LINK NEEDLE BEARING
272142	MACHINE PULLEY BALL BEARING
272143	ARM SHAFT BALL BEARING
276114	NEEDLE BAR CONNECTING LINK THRUST WASHER
500244-850	ROTARY TAKE-UP SCREW (2)
500272-833	ARM SHAFT CONNECTION BELT PULLEY SCREW
500272-833	ARM SHAFT CONNECTION BELT PULLEY POSITION SCREW
500307-850	ARM SHAFT BUSHING (CENTER) SCREW
500320-833	ARM HEAD OIL DRAIN WICK SLINGER SET SCREW (2)
502508	ARM SHAFT CONNECTION BELT
502509	ARM SHAFT CONNECTION BELT PULLEY
502510	ARM SHAFT OIL SHIELD

502607	NEEDLE BAR CRANK STUD
502655	ROTARY TAKE-UP
502659	ROTARY TAKE-UP MOUNTING DISC
502681-002	ARM SHAFT WITH 1259, 140172 AND 502723-002
502694	NEEDLE BAR CRANK STUD WITH 270161 AND 502607
502723-002	ARM SHAFT AND NEEDLE BAR CRANK WITH 502927
502763	ARM SHAFT BUSHING (CENTER)
502831	ARM SHAFT BUSHING (CENTER) SCREW PLUG
502914	ARM HEAD OIL DRAIN WICK SLINGER CPL., NOS. 502915 AND TWO 500320
502915	ARM HEAD OIL DRAIN WICK SLINGER
502927	ARM SHAFT AND NEEDLE BAR CRANK PIN
502992	ARM SHAFT BUSHING (CENTER) SCREW GASKET SCREW
508544	BOBBIN WINDER DRIVING WHEEL CPL. WITH TWO 50429
508585	NEEDLE BAR CONNECTING LINK WITH 270266
508820	MACHINE PULLEY WITH 141566, 141567 AND 272142
508931	ARM SHAFT CONNECTION BELT PULLEY CPL., NOS. 214206, 502509 AND TWO 500272

PART NO. DESCRIPTION

PART NO. DESCRIPTION

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457 G133-300-(0271)

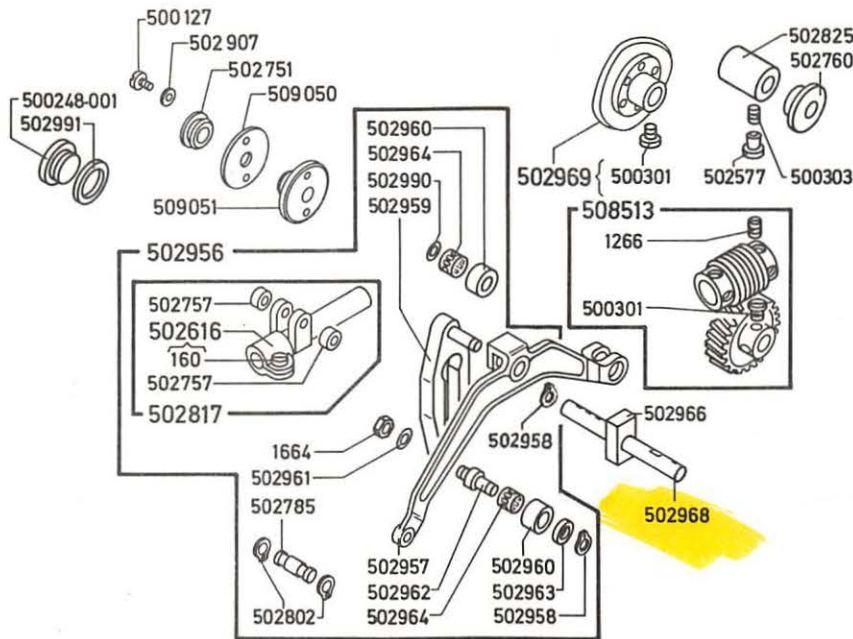
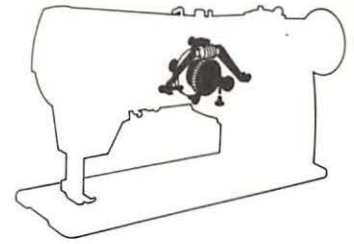
000199-850	KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW
001349-850	PRESSER BAR LIFTER HINGE SCREW
001747-850	TENSION RELEASE ADJUSTING SCREW LOCK NUT
140145-850	KNEE LIFTER ROCK FRAME HINGE SCREW
200113-850	KNEE LIFTER LIFTING ROD COLLAR SET SCREW
276027	PRESSER BAR LIFTER
227227	KNEE LIFTER LIFTING ROD COLLAR WITH 200113
500259-850	TENSION RELEASE ADJUSTING SCREW
500260-833	PRESSER BAR SPRING SCREW
500261-850	PRESSER BAR SPRING SCREW STUD
500275-850	TENSION RELEASE HINGE SCREW
500312-850	SINGER LIGHT STUD HOLE SCREW PLUG (FOR UN-USED HOLE)
502586	KNEE LIFTER LIFTING ROD SPRING

502653	PRESSER BAR SPRING
502660-002	TENSION RELEASE
502661-002	TENSION RELEASE CPL. NOS. 1747, 500259 AND 502660-002
502662	TENSION RELEASE SPRING
502679	KNEE LIFTER ROCK FRAME HINGE STUD PIN
502758	KNEE LIFTER ROCK FRAME HINGE STUD
502786	KNEE LIFTER ROCK FRAME
502822	KNEE LIFTER ROCK FRAME WITH 502679, 502758 AND 502786
502823	KNEE LIFTER LIFTING ROD WITH TWO 502830
502830	KNEE LIFTER LIFTING ROD GRIP RING (2)
502891	SINGER LIGHT STUD HOLE SCREW PLUG GASKET
502920	PRESSER BAR SPRING SCREW STUD GASKET
502992	ARM SHAFT BUSHING (CENTER) SCREW GASKET RING

PART NO. DESCRIPTION

PART NO. DESCRIPTION

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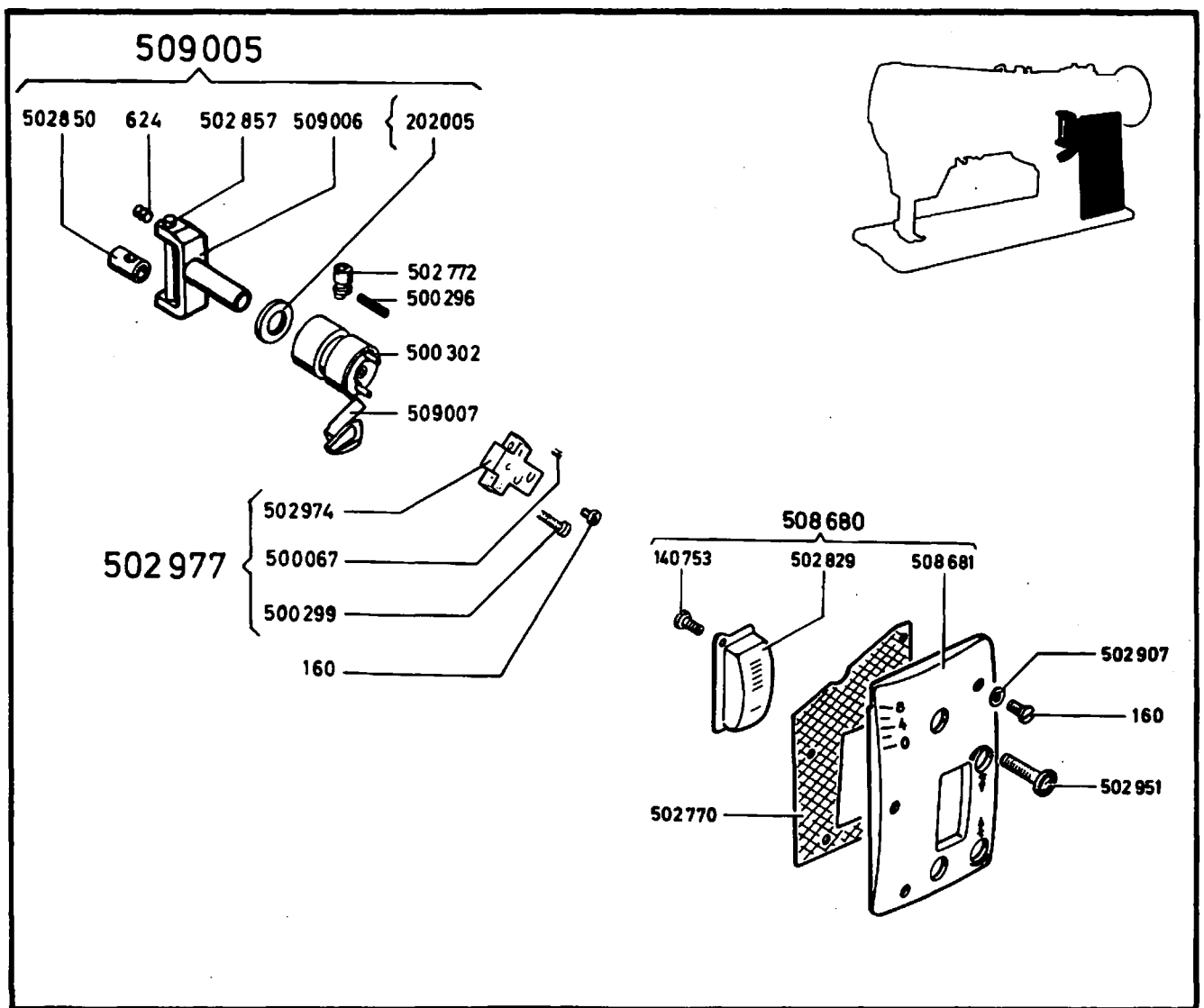
457 G 133 -500-(0271)

000160-850	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW
001266-833	NEEDLE VIBRATING WORM WHEEL SET SCREW (4)
001664-850	NEEDLE VIBRATING CAM ROLLER STUD NUT
500127-850	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW (2)
500248-001	ARM PLUG SCREW
500301-850	NEEDLE VIBRATING WORM GEAR SCREW (2)
500301-850	NEEDLE VIBRATING CAM SCREW (2)
500303-869	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW
502577	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG
502616	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 160
502751	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG
502757	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (2)
502760	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG
502785	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD
502802	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD SNAP RING (2)
502817	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 502616 AND TWO 502757
502825	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)

502907	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) GASKET RING (2)
502956	NEEDLE BAR YOKE CONNECTING LINK CPL. 1664, 502785, 502963, 502817, 502957, 502959, 502961, 502962, 502990, AND TWO EACH 502802, 502958, 502960, 502963 AND 502964
502957	NEEDLE BAR YOKE CONNECTING LINK
502958	NEEDLE BAR YOKE CONNECTING LINK SNAP RING (2)
502959	NEEDLE VIBRATING CAM ROLLER GUIDE
502960	NEEDLE VIBRATING CAM ROLLER (2)
502961	NEEDLE VIBRATING CAM ROLLER STUD SPRING WASHER
502962	NEEDLE VIBRATING CAM ROLLER STUD
502963	NEEDLE VIBRATING CAM ROLLER STUD WASHER
502964	NEEDLE VIBRATING CAM ROLLER NEEDLE BEARING CAGE (2)
502966	NEEDLE VIBRATING CAM SHAFT SLIDE BLOCK
502968	NEEDLE VIBRATING CAM SHAFT
502969	NEEDLE VIBRATING CAM WITH TWO 500301
502990	NEEDLE VIBRATING CAM ROLLER SPRING WASHER
502991	ARM PLUG SCREW GASKET RING
508513	PAIR OF NEEDLE VIBRATING WORM AND NEEDLE VIBRATING WORM WHEEL WITH TWO 500301 AND FOUR 1266
509050	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SPACER
509051	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK)

PART NO. DESCRIPTION

PART NO. DESCRIPTION



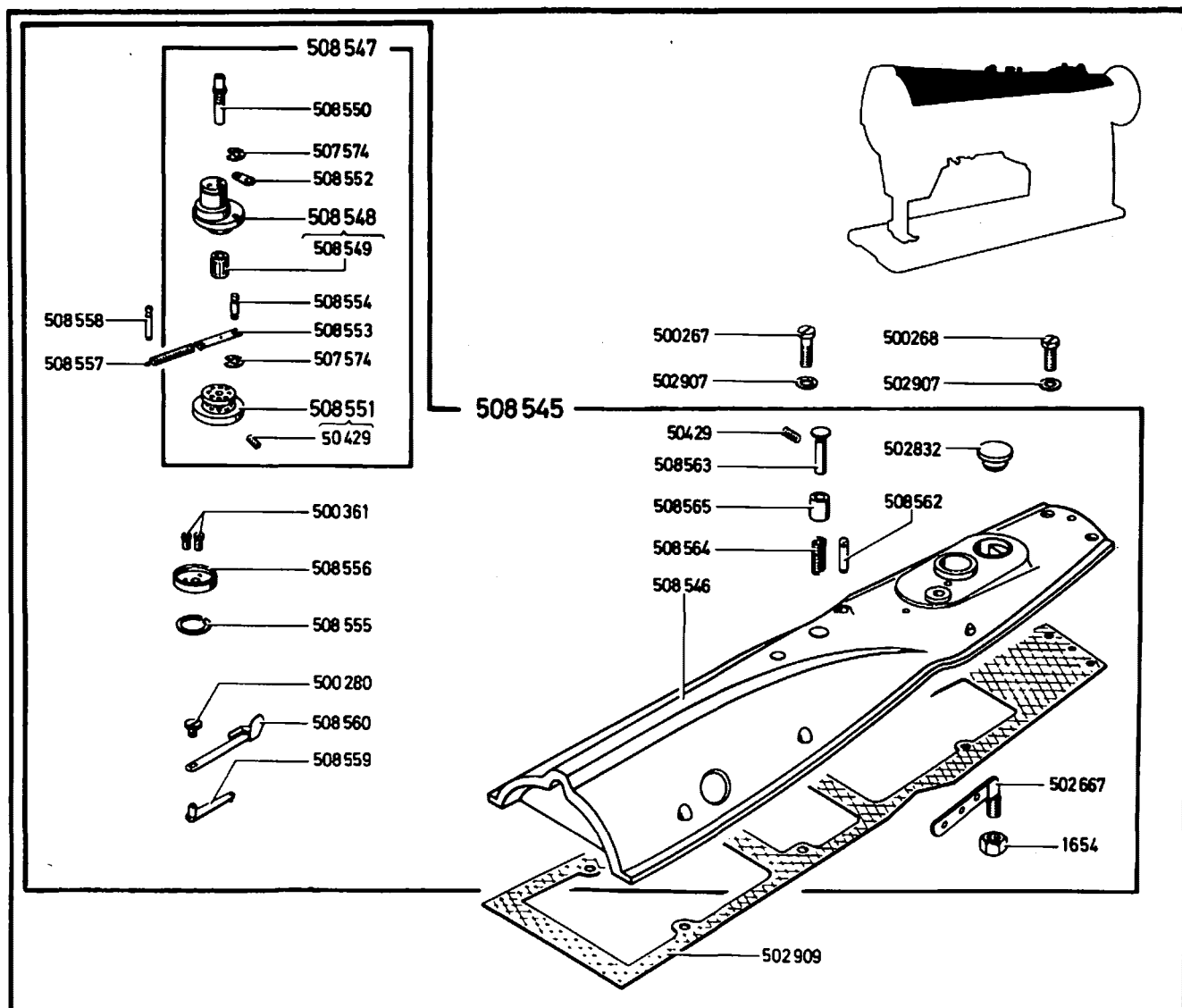
457 G133-600-(0271)

000160-850 NEEDLE POSITION ADJUSTING CAM SLIDING BLOCK
BRACKET SCREW (2)
000160-850 ARM COVER (FRONT) SCREW (3)
000624-833 NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
SLIDE STUD SET SCREW (2)
140753-850 STITCH LENGTH INDICATOR PLATE SCREW (2)
202005 WASHER
500067-833 NEEDLE POSITION ADJUSTING CAM STOP SCREW SET
SCREW (2)
500296-833 NEEDLE POSITION ADJUSTING CAM REGULATING
STUD SET SCREW
500299-850 NEEDLE POSITION ADJUSTING CAM STOP SCREW (2)
500302-850 NEEDLE BAR YOKE CONNECTION LINK CARRIER FRAME
BUSHING SET SCREW (2)
502770 ARM COVER (FRONT) GASKET
502772 NEEDLE POSITION ADJUSTING CAM REGULATING STUD
502829 STITCH LENGTH INDICATOR PLATE

502850 NEEDLE BAR YOKE CONNECTING LINK SLIDE BEARING
502857 NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
SLIDE STUD
502907 ARM COVER (BACK) SCREW RING (3)
502951-850 NEEDLE POSITION ADJUSTING CAM SET SCREW
502974 NEEDLE POSITION ADJUSTING CAM SLIDE BLOCK BRACKET
502977 NEEDLE POSITION ADJUSTING CAM SLIDE BLOCK BRACKET
CPL., NOS. 502974 AND TWO EACH 500067, 500299
508680 ARM COVER (FRONT) CPL., NOS. 508681, 502829 AND
TWO 140753
508681 ARM COVER (FRONT)
509005 NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME CPL.,
NOS. 624, 502850, 502857 AND 509006
509006 NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME WITH 202005
509007 NEEDLE POSITION ADJUSTING LEVER

PART NO. DESCRIPTION

PART NO. DESCRIPTION



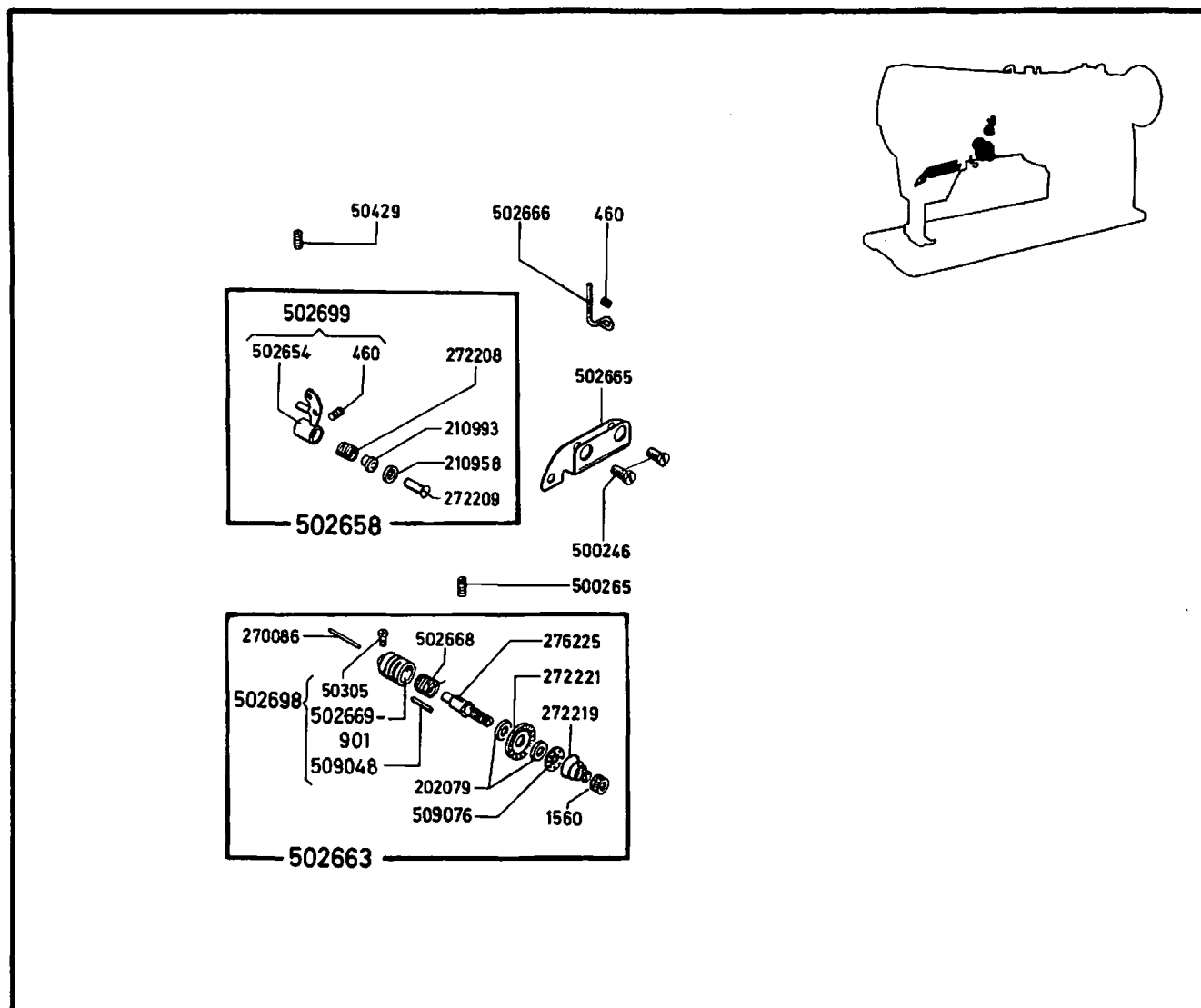
457 G 133-700-(0271)

001654-850	THREAD RETAINER LOCK NUT
050429-833	BOBBIN WINDER SHAFT FRICTION WHEEL PIN (2)
050429-833	ARM COVER (TOP) THREAD TENSION STUD PIN
500267-850	ARM COVER (TOP) SCREW (LONG) (4)
500268-850	ARM COVER (TOP) SCREW (SHORT) (4)
500280-850	ARM (TOP) TRIP LEVER FASTENING SCREW
500361-850	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD FASTENING SCREW (2)
502667	THREAD RETAINER
502832	ARM COVER (TOP) PLUG
502907	ARM COVER (TOP) SCREW (LONG AND SHORT) (8)
502909	ARM COVER (TOP) GASKET
507574	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD LOCKING WASHER (2)
508545	ARM COVER (TOP) WITH BOBBIN WINDER CPL. NOS. 1654, 50429, 500280, 500361 (2), 502667, 502832, 508546, 508547, 508555 TO 508565
508546	ARM COVER (TOP)
508547	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) WITH FRICTION WHEEL CPL. NOS. 508548, 508550 TO 508554, TWO 507574

508548	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) WITH 508549
508549	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) ROLLER CLUTCH
508550	BOBBIN WINDER SHAFT
508551	BOBBIN WINDER SHAFT FRICTION WHEEL WITH TWO 50429
508552	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC)
508553	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SPRING SHACKLE
508554	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD
508555	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SNAP RING
508556	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD
508557	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING
508558	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING STUD
508559	ARM COVER (TOP) ROCKING LEVER
508560	ARM COVER (TOP) TRIP LEVER
508562	ARM COVER (TOP) THREAD GUIDE STUD
508563	ARM COVER (TOP) THREAD TENSION STUD
508564	ARM COVER (TOP) THREAD TENSION STUD SPRING
508565	ARM COVER (TOP) THREAD TENSION STUD DISC

PART NO. DESCRIPTION

PART NO. DESCRIPTION



457 G133-800-(0271)

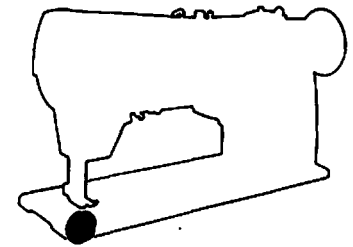
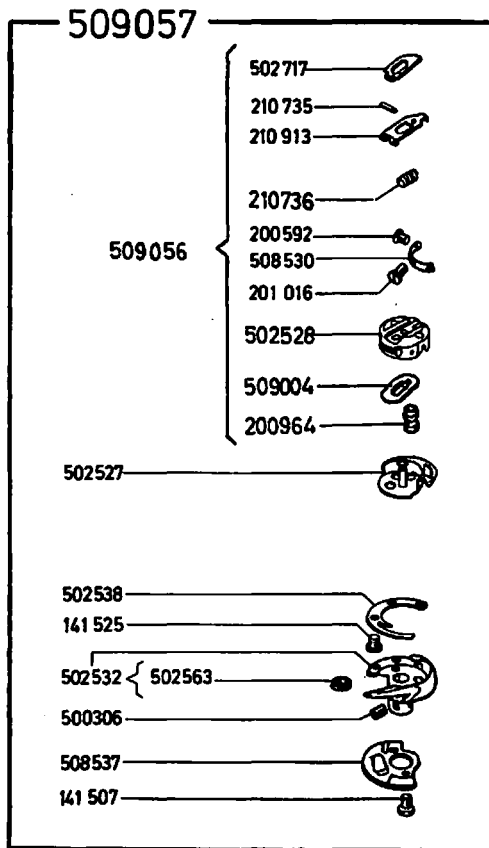
000460-833 THREAD PULL OFF SET SCREW
 000460-833 PRETENSION BRACKET SCREW
 001560-850 TENSION THUMB NUT
 050305-850 TENSION STUD SET SCREW
 050429-833 PRETENSION BRACKET SCREW
 202079 TENSION FELT WASHER (2)
 210958 PRETENSION BRACKET COLLAR
 210993 PRETENSION BRACKET SLEEVE
 270086 TENSION RELEASING PIN
 272208 PRETENSION BRACKET SPRING
 272209 PRETENSION BRACKET STUD
 272219 TENSION SPRING
 272221 TENSION WHEEL
 276225 TENSION STUD
 500246-850 THREAD GUIDE SCREW (2)

500265-833 THREAD REGULATOR SET SCREW
 502654 PRETENSION BRACKET
 502658 PRETENSION BRACKET CPL., NOS. 210958, 210993,
 272208, 272209 AND 502699
 502663 TENSION CPL., NOS. 1560, 270086, 272219, 272221,
 276225, 502668, 502698, 509076 AND TWO 202079
 502665 THREAD GUIDE
 502666 THREAD PULL OFF
 502668 THREAD TAKE-UP SPRING
 502669-901 THREAD TAKE-UP SPRING REGULATOR
 502698 THREAD TAKE-UP SPRING REGULATOR 502669 WITH
 50305 AND 509048
 502699 PRETENSION BRACKET WITH 460 AND 502654
 509048 THREAD TAKE-UP SPRING REGULATOR
 509076 TENSION RELEASING DISC

PART NO. DESCRIPTION

PART NO. DESCRIPTION

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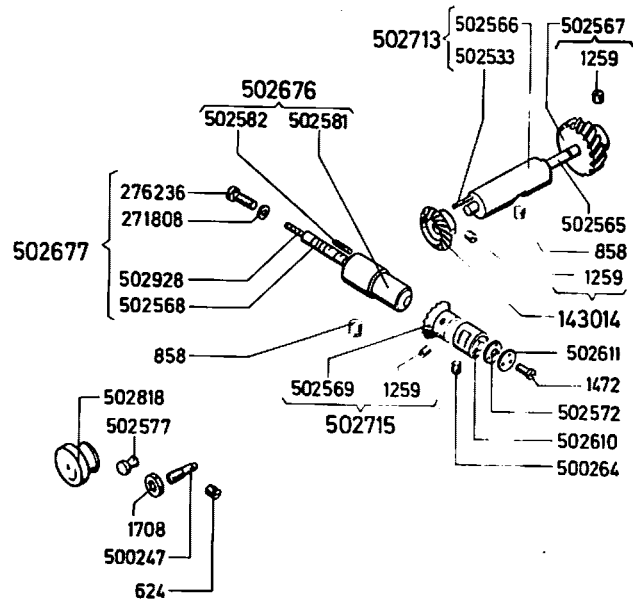
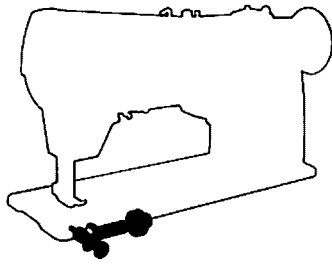
457 G 133-900-(0271)

000190-850 BOBBIN CASE STOP SCREW
 141507-850 HOOK NEEDLE GUARD AND COUNTERBALANCE SCREW
 141525-850 HOOK GIB SCREW (3)
 200592-850 BOBBIN CASE CAP TENSION SPRING SCREW
 200964-850 BOBBIN CASE LATCH STOP SCREW
 201016-833 BOBBIN CASE CAP TENSION SPRING REGULATING SCREW
 210735 BOBBIN CASE LATCH FULCRUM PIN
 210736 BOBBIN CASE LATCH SPRING
 210913 BOBBIN CASE LATCH
 233028 BOBBIN
 500306-869 HOOK SET SCREW (2)
 502527 BOBBIN CASE BASE

502528 BOBBIN CASE CAP
 502532 HOOK BODY WITH 502563
 502536 BOBBIN CASE STOP
 502538 HOOK GIB
 502563 HOOK OIL RETAINING WASHER
 502717 BOBBIN CASE LATCH LEVER
 508530 BOBBIN CASE TENSION SPRING
 508537 HOOK NEEDLE GUARD AND COUNTERBALANCE
 509004 BOBBIN CASE ANTI SPILLAGE SPRING
 509056 BOBBIN CASE CAP CPL. NOS. 200592, 200964, 201016, 210735, 210736, 210913, 502528, 502717, 508530 AND 509004
 509057 HOOK AND BOBBIN CASE CPL. NOS. 141507, 141525, 500306, 502527, 502532, 502538, 508537 AND 509056

PART NO. DESCRIPTION

PART NO. DESCRIPTION



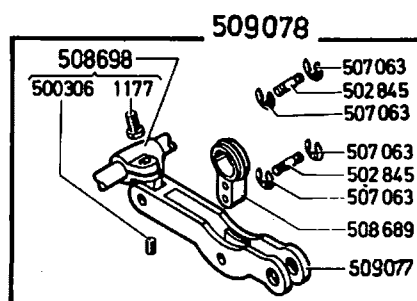
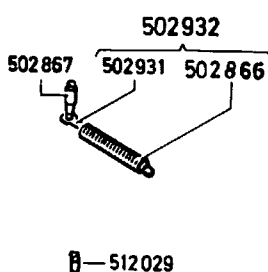
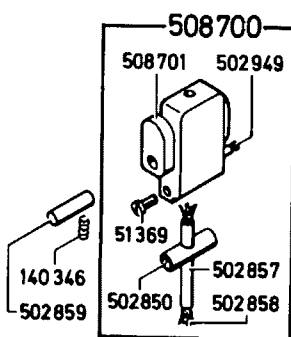
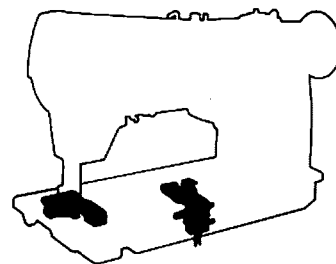
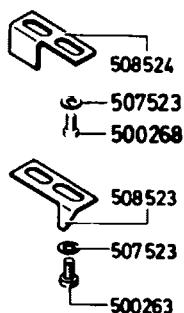
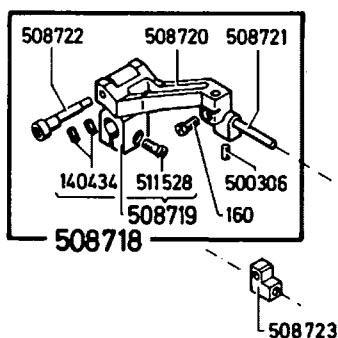
457 G 133-1000-(10271)

000624-833	HOOK OIL BYPASS PLUG SCREW
000858-833	HOOK DRIVING SHAFT BUSHING SET SCREW
000858-833	HOOK SHAFT PRESSURE BUSHING SET SCREW
001259-833	HOOK DRIVING SHAFT HELICAL GEAR SET SCREW (2)
001259-833	HOOK DRIVING SHAFT BEVEL GEAR SET SCREW (2)
001259-833	HOOK SHAFT BEVEL GEAR SET SCREW (2)
001472-850	HOOK SHAFT BUSHING (FRONT) SET SCREW (3)
001708-850	HOOK OIL BYPASS PLUG SCREW NUT
143014	HOOK DRIVING SHAFT BEVEL GEAR WITH TWO 1259
271808	HOOK SHAFT OIL FILTER WICK HOLDER SEAL
276236-805	HOOK SHAFT OIL WICK HOLDER
500247-833	HOOK OIL REGULATING SCREW
500264-833	HOOK SHAFT FRONT SET SCREW
502533	HOOK DRIVING SHAFT BUSHING OIL WICK
502565	HOOK DRIVING SHAFT
502566	HOOK DRIVING SHAFT BUSHING
502567	HOOK DRIVING SHAFT HELICAL GEAR WITH TWO 1259

502568	HOOK SHAFT
502569	HOOK SHAFT BEVEL GEAR
502572	HOOK SHAFT BUSHING CAP GASKET
502577	HOOK SHAFT GEAR BOX PLUG
502581	HOOK SHAFT PRESSURE BUSHING
502582	HOOK SHAFT PRESSURE BUSHING OIL WICK
502610	HOOK SHAFT BUSHING (FRONT)
502611	HOOK SHAFT BUSHING CAP
502676	HOOK SHAFT PRESSURE BUSHING 502581 WITH 502582
502677	HOOK SHAFT FILTER CPL., NOS. 271808, 276236, 502568 AND 502928
502713	HOOK DRIVING SHAFT BUSHING WITH 502533 AND 502566
502715	HOOK SHAFT BEVEL GEAR 502569 WITH TWO 1259
502818	HOOK GEAR BOX VENT CAP
502928	HOOK SHAFT OIL FILTER FELT (WICK)

PART NO. DESCRIPTION

PART NO. DESCRIPTION



457 G 133-1100-(0271)

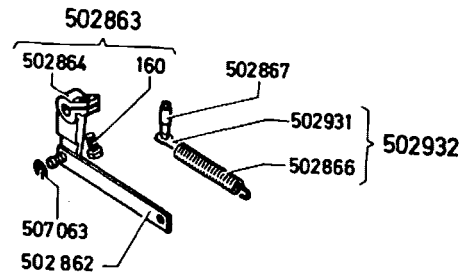
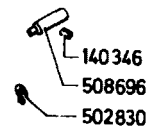
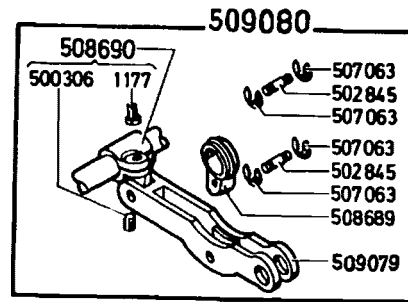
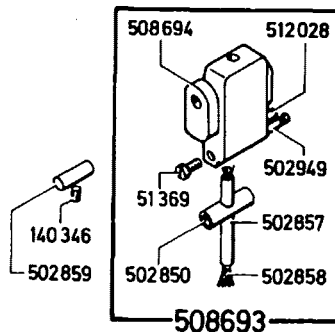
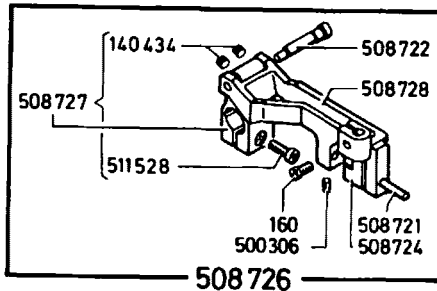
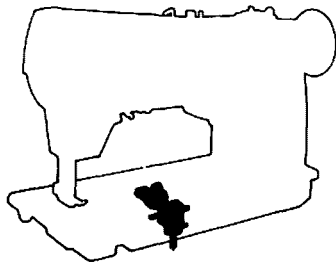
000160-850	FEED DOG PINCH SCREW
001177-850	FEED DRIVING CONNECTION CRANK PINCH SCREW (DIFF.)
051369-850	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD SET SCREW (DIFFERENTIAL)
140346-833	FEED DRIVING CONNECTION CARRIER FRAME DRIVING STUD SET SCREW
140434-869	FEED BAR HINGE PIN SET SCREW (2)
500263-850	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW (2)
500268-850	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW (2)
500306-869	FEED BAR LIFTING LINK CONNECTION PIN SET SCREW
500306-869	FEED DRIVING CONNECTION LEVER HINGE PIN (ECCENTRIC) SET SCREW
502845	FEED DRIVING CONNECTION LEVER HINGE PIN (DIFF.) (2)
502850	FEED DRIVING CONNECTION LEVER SLIDE BEARING (DIFFERENTIAL)
502857	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD (DIFFERENTIAL)
502858	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD OIL WICK (DIFFERENTIAL)
502859	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT) (DIFFERENTIAL)
502866	FEED DRIVING CONNECTION CARRIER FRAME SPRING (2)
502867	FEED DRIVING CONNECTION FRAME SPRING STUD (2)
502931	FEED DRIVING CONNECTION CARRIER FRAME SPRING RETAINER (2)
502932	FEED DRIVING CONNECTION CARRIER FRAME SPRING 502866 WITH 502931 (2)

502949	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD (DIFFERENTIAL)
507063	FEED DRIVING CONNECTION LEVER HINGE PIN RETAINING RING (4)
507523	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW WASHER (2)
508523	FEED DRIVING CONNECTION CARRIER FRAME STOP (BACK) (2)
508524	FEED DRIVING CONNECTION CARRIER FRAME STOP (FRONT) (2)
508689	FEED DRIVING CONNECTION LINK (DIFFERENTIAL)
508698	FEED DRIVING CONNECTION CRANK WITH 1177 AND 500306
508700	FEED DRIVING CONNECTION CARRIER FRAME CPL., NOS. 51369, 502850, 502857, 502858, 502949 AND 508701
508701	FEED DRIVING CONNECTION CARRIER FRAME
508718	FEED DRIVING ROCK SHAFT CRANK CPL., NOS. 160, 500306, 508719, 508720, 508721 AND 508722
508719	FEED DRIVING ROCK SHAFT CRANK WITH 511528 AND TWO 140434
508720	FEED BAR
508721	FEED BAR LIFTING LINK CONNECTION PIN
508722	FEED BAR HINGE PIN
508723	FEED BAR LIFTING LINK
509077	FEED DRIVING CONNECTION LEVER
509078	FEED DRIVING CONNECTION CPL., NOS. 502845 (2), 508689, 508698, 509077 AND FOUR 507063
511528-869	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW
512029	FEED DRIV. CONNECTION CARRIER FRAME ROLL PIN

PART NO. DESCRIPTION

PART NO. DESCRIPTION

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457 G133-1200-(0271)

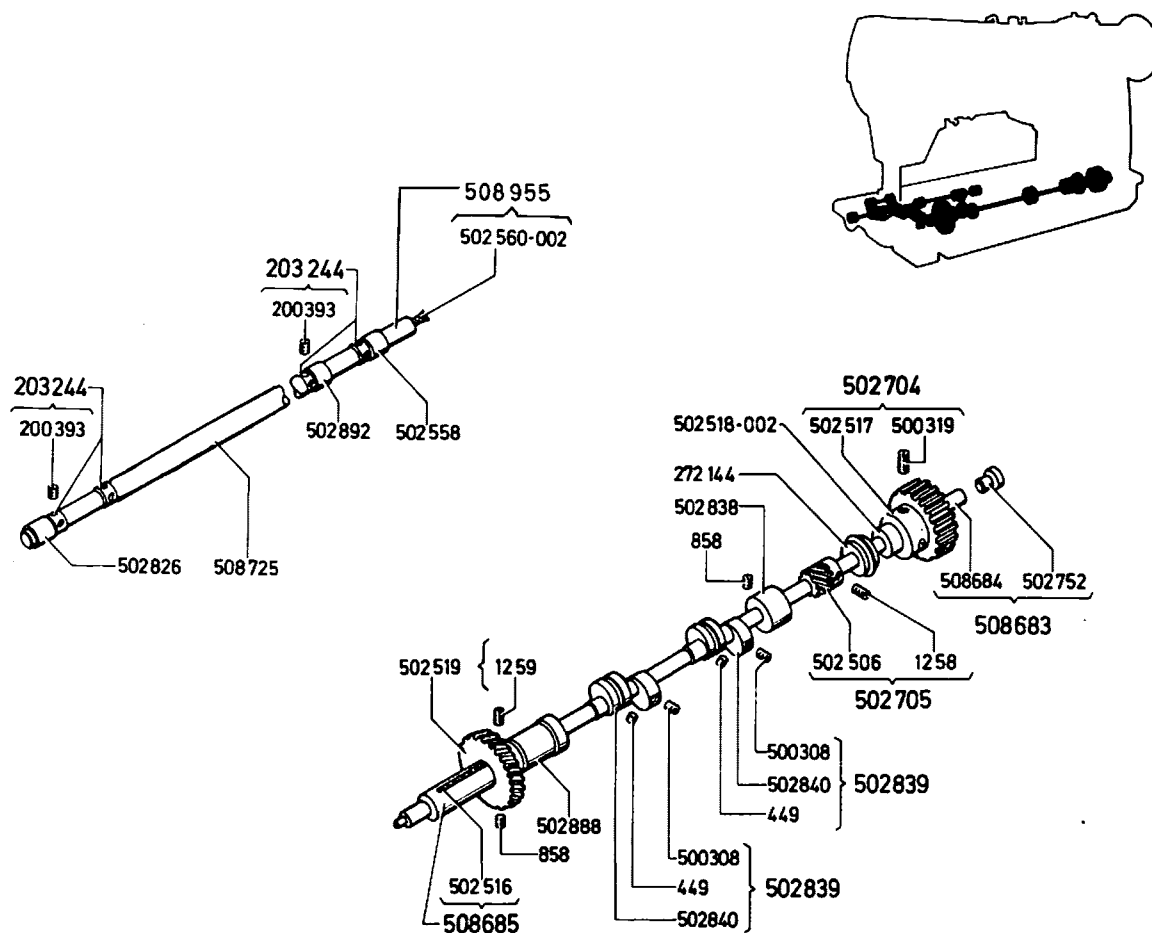
000160-850	FEED REGULATING CONNECTION SHAFT CRANK PINCH SCREW
000160-850	FEED DOG PINCH SCREW (DIFFERENTIAL)
001177-850	FEED DRIVING CONNECTION CRANK PINCH SCREW
051369-850	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD SET SCREW
140346-833	FEED DRIVING CONNECTION CARRIER FRAME DRIVING STUD SET SCREW (2)
140434-869	FEED BAR HINGE PIN SET SCREW (2) (DIFFERENTIAL)
500306-869	FEED DRIVING CONNECTION LEVER HINGE PIN SET SCREW (2)
500306-869	FEED BAR LIFTING LINK CONNECTION PIN SET SCREW (DIFFERENTIAL)
502830	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD GRIP RING
502845	FEED DRIVING CONNECTION LEVER HINGE PIN (2)
502850	FEED DRIVING CONNECTION LEVER SLIDE BEARING
502857	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD
502858	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD OIL WICK
502859	FEED DRIVING C ONNECTION CARRIER FRAME BEARING STUD (LEFT)
502862	FEED REGULATING CONNECTION SHAFT CRANK LINK
502863	FEED REGULATING CONNECTION SHAFT CRANK CPL., NOS. 160 AND 502864
502864	FEED REGULATING CONNECTION SHAFT CRANK
502866	FEED DRIVING CONNECTION CARRIER FRAME SPRING (2)
502867	FEED DRIVING C ONNECTION FRAME SPRING STUD (2)
502931	FEED DRIVING C ONNECTION CARRIER FRAME SPRING RETAINER (2)

502932	FEED DRIVING C ONNECTION CARRIER FRAME SPRING 502866 WITH 502 931 (2)
502949	FEED DRIVING C ONNECTION CARRIER FRAME SPRING STUD
507063	FEED DRIVING C ONNECTION LEVER HINGE PIN RETAINER RING (4)
507063	FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINING RING
508689	FEED DRIVING C ONNECTION LINK
508690	FEED DRIVING C ONNECTION CRANK WITH 1177 AND 500306
508693	FEED DRIVING C ONNECTION CARRIER FRAME (DIFF.) CPL., NOS. 51369, 502850, 502857, 502858, 502949, 508694 AND 512028
508694	FEED DRIVING CONNECTION CARRIER FRAME (DIFF.)
508696	FEED DRIVING CONNECTION CARRIER FRAME HINGE PIN (DIFFERENTIAL) (RIGHT)
508721	FEED BAR LIFTING LINK CONNECTION PIN (DIFF.)
508722	FEED BAR HINGE PIN (DIFFERENTIAL)
508724	FEED BAR LIFTING LINK (DIFFERENTIAL)
508726	FEED DRIVING ROCK SHAFT CRANK (DIFF.) CPL., NOS. 160, 500306, 508721, 508722, 508724, 508727 AND 508728
508727	FEED DRIVING ROCK SHAFT CRANK (DIFFERENTIAL) WITH 511528 AND TWO 140434
508728	FEED BAR (DIFFERENTIAL)
509079	FEED DRIVING CONNECTION LEVER
509080	FEED DRIVING CONNECTION CPL., NOS. 502845 (2), 508689, 508690, 509079 AND FOUR 507063
511528-869	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW (DIFF.)
512028	FEED REGULATING CONNECTION SHAFT CRANK LINK PIN

PART NO. DESCRIPTION

PART NO. DESCRIPTION

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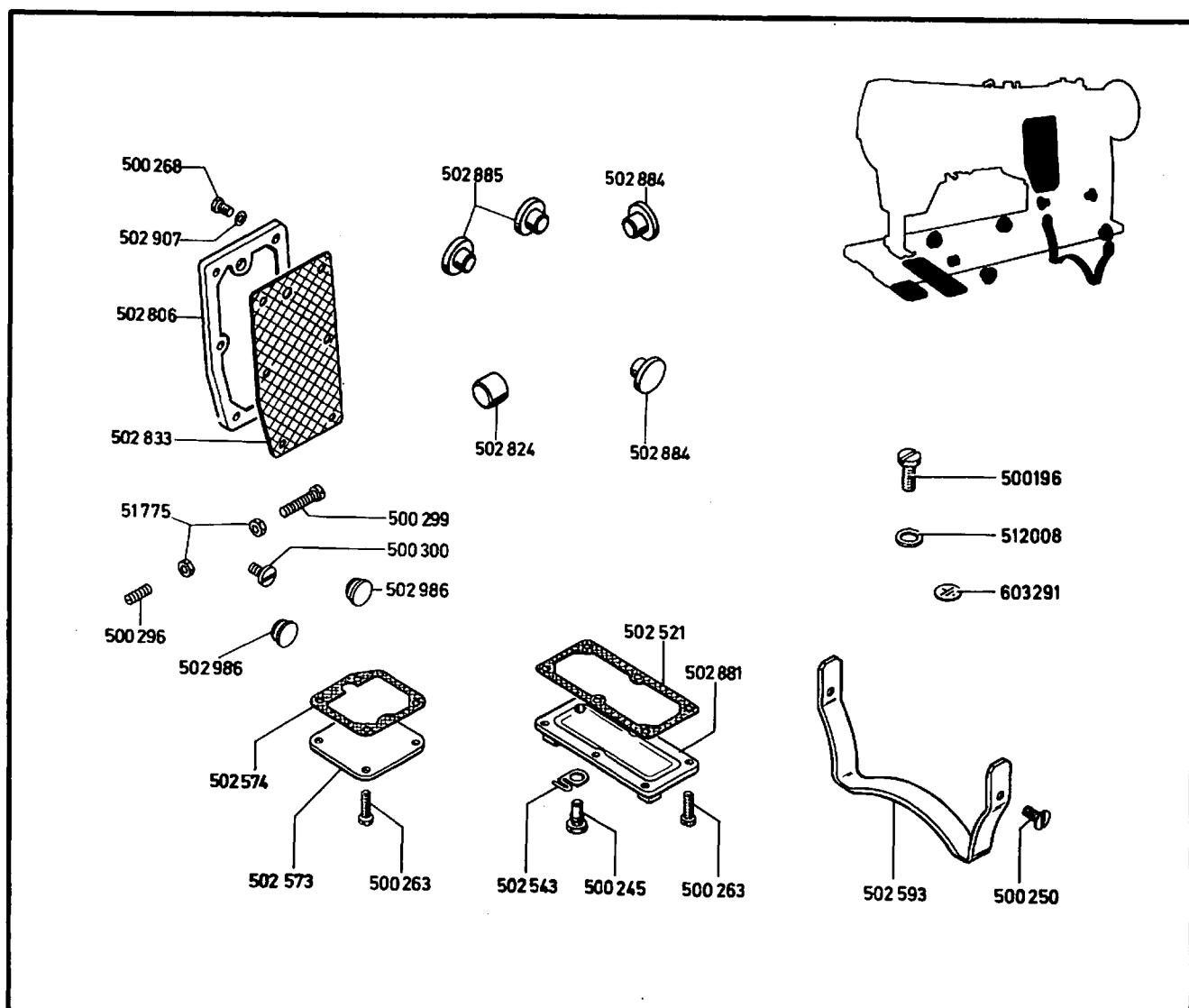
457 G 133-1300-(0271)

000449-833 FEED DRIVING ECCENTRIC SET SCREW (2)
 000858-833 BED SHAFT BUSHING (FRONT CENTER BACK) SET
 SCREW (3)
 001258-833 OIL PUMP DRIVING GEAR SET SCREW (2)
 001259-833 BED SHAFT GEAR SET SCREW (2)
 200393-833 FEED DRIVING ROCK SHAFT COLLAR SET SCREW (8)
 203244 FEED DRIVING ROCK SHAFT COLLAR (4) WITH TWO
 200393
 272144 BED SHAFT BALL BEARING
 500308-833 FEED DRIVING ECCENTRIC POSITION SCREW (2)
 500319-869 BED CONNECTION BELT PULLEY SET SCREW (2)
 502506 OIL PUMP DRIVING GEAR
 502516 BED SHAFT BUSHING OIL WICK
 502517 BED CONNECTION BELT PULLEY
 502518-002 BED CONNECTION BELT PULLEY SPACER
 502519 BED SHAFT GEAR WITH TWO 1259
 502558 FEED DRIVING ROCK SHAFT BUSHING (BACK)

502560-002 FEED DRIVING ROCK SHAFT OIL WICK
 502704 BED CONNECTION BELT PULLEY WITH 502517 AND
 TWO 500319
 502705 OIL PUMP DRIVING GEAR WITH 502506 AND TWO 1258
 502752 BED SHAFT PLUG
 502826 FEED DRIVING ROCK SHAFT BUSHING (FRONT)
 502838 BED SHAFT BUSHING (BACK)
 502839 FEED DRIVING ECCENTRIC (2) WITH 449, 500308 AND
 502840
 502840 FEED DRIVING ECCENTRIC (2)
 502888 BED SHAFT BUSHING (CENTER)
 502892 FEED DRIVING ROCK SHAFT BUSHING (CENTER)
 508683 BED SHAFT CPL., NOS. 502752 AND 508684
 508684 BED SHAFT
 508685 BED SHAFT BUSHING (FRONT) WITH 502516
 508725 FEED DRIVING ROCK SHAFT (DIFFERENTIAL)
 508955 FEED DRIVING ROCK SHAFT CPL., WITH 502560-002

PART NO. DESCRIPTION

PART NO. DESCRIPTION



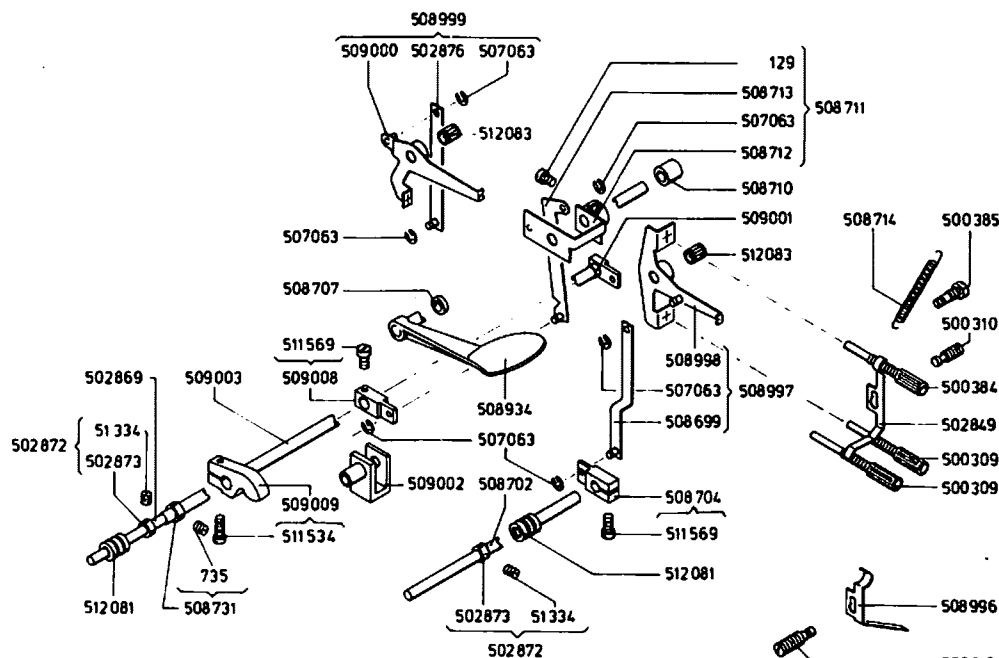
457 G 133-1400-(0271)

051775-850 ARM OIL SEAL SCREW LOCK NUT (2)
 500196-814 MACHINE GROUNDING WIRE SCREW
 500245-850 BED SHAFT GEAR BOX OVERFLOW AND DRAIN PLUG SCREW
 500250-850 MACHINE LEG SCREW (2)
 500263-850 HOOK SHAFT GEAR BOX COVER SCREW (4)
 500263-850 BED SHAFT GEAR BOX COVER SCREW (6)
 500268-850 ARM COVER (BACK) SCREW (6)
 500296-833 ARM OIL SEAL SCREW (LEFT)
 500299-850 ARM OIL SEAL SCREW (RIGHT)
 500300-850 ARM OIL SEAL SCREW (FRONT)
 502521 BED SHAFT GEAR BOX GASKET
 502543 FEED BAR HINGE PIN OILING FELT CLAMP
 502573 HOOK SHAFT GEAR BOX COVER

502574 HOOK SHAFT GEAR BOX COVER GASKET
 502593 MACHINE LEG (REAR)
 502806 ARM COVER (BACK)
 502824 HOOK DRIVING SHAFT PLUG (FOR UN-USED HOLE)
 502833 ARM COVER (BACK) GASKET
 502881 BED SHAFT GEAR BOX COVER
 502884 BED SPACER (FRONT AND REAR SIDE) (2)
 502885 BED SPACER (REAR) (2)
 502907 ARM COVER (BACK) SCREW GASKET RING (6)
 502986 FEED REGULATING SHAFT PLUG (2)
 512008 MACHINE GROUNDING WIRE WASHER
 603291 MACHINE GROUNDING WIRE SYMBOL

PART NO. DESCRIPTION

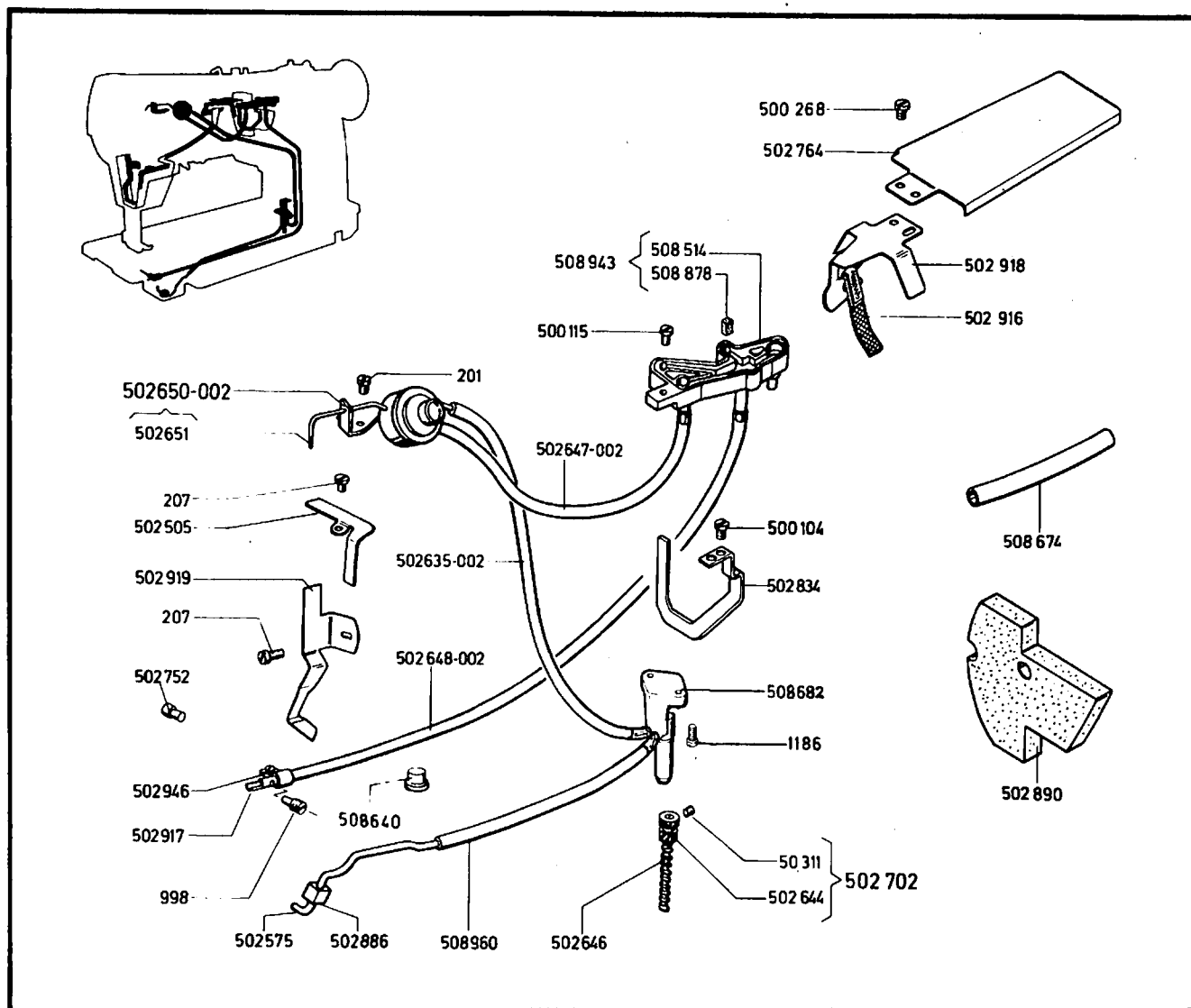
PART NO. DESCRIPTION



000129-850	FEED REGULATING SHAFT INDICATOR LEVER FOOT CONTROL ACTUATING LEVER PINCH SCREW
000735-833	FEED REGULATING SHAFT INDICATOR LEVER FOOT CONTROL SHAFT COLLAR GRUB SCREW (2)
051334-833	FEED REGULATING CONNECTING SHAFT COLLAR SET SCREW (4)
500309-850	FEED REGULATING SHAFT INDICATOR STOP SCREW (2)
500310-833	FEED REGULATING SHAFT INDICATOR STOP SCREW RETAINING SPRING SCREW (2)
500384-850	FEED REGULATING SHAFT INDICATOR LEVER STOP SCREW (DIFFERENTIAL)
500385-850	FEED REGULATING SHAFT INDICATOR LEVER FOOT CONTROLLED ACTUATING LEVER RETURN SPRING SCREW
502849	FEED REGULATING BIAS SPRING
502869	FEED REGULATING CONNECTING SHAFT
502872	FEED REGULATING CONNECTING SHAFT COLLAR CPL. (2) NOS. 502873 AND TWO 51334
502873	FEED REGULATING CONNECTING SHAFT COLLAR (2)
502876	FEED REGULATING SHAFT INDICATOR LEVER CONNECTING LINK (DIFFERENTIAL)
507063	RETAINING RING (6)
508699	FEED DRIVING CONNECTION LINK
508702	FEED REGULATING CONNECTING SHAFT
508704	FEED REGULATING CONNECTING SHAFT CRANK (DIFF.) WITH 511569
508707	FEED REGULATING SHAFT SPACER
508710	DIFFERENTIAL REGULATING HAND CONTROL LEVER SHAFT BUSHING (RIGHT)
508711	DIFFERENTIAL REGULATING CONTROL ARM CPL. NOS. 129, 507063, 508712 AND 508713
508712	DIFFERENTIAL REGULATING CONTROL ARM
508713	DIFFERENTIAL REGULATING CONTROL ARM

508714	DIFFERENTIAL REGULATING CONTROL ARM SHAFT BUSHING (RIGHT)
508731	FEED REGULATING SHAFT INDICATOR LEVER FOOT CONTROL SHAFT COLLAR AND TWO 735
508934	FEED REGULATING SHAFT CPL. (DIFFERENTIAL)
508996	FEED REGULATING BIAS SPRING
508997	FEED REGULATING SHAFT INDICATOR LEVER CPL., NOS. 507063, 508998 AND 508699
508998	FEED REGULATING SHAFT INDICATOR LEVER
508999	FEED REGULATING SHAFT INDICATOR CPL., NOS. 507063, 502876 AND 509000 (DIFFERENTIAL)
509000	FEED REGULATING SHAFT INDICATOR LEVER (DIFF.)
509001	FEED REGULATING SHAFT SPACER
509002	FEED REGULATING CONNECTING SHAFT BUSHING (RIGHT)
509003	FEED REGULATING SHAFT INDICATOR LEVER FOOT CONTROL SHAFT (DIFFERENTIAL)
509008	DIFFERENTIAL REGULATING FOOT CONTROL SHAFT CRANK WITH 511569
509009	DIFFERENTIAL REGULATING FOOT CONTROL LEVER WITH 511534
511534-850	DIFFERENTIAL REGULATING FOOT CONTROL LEVER SCREW
511569-850	DIFFERENTIAL REGULATING FOOT CONTROL SHAFT CRANK PINCH SCREW
511569-850	FEED REGULATING CONNECTING SHAFT CRANK PINCH SCREW
512081	FEED REGULATING SHAFT INDICATOR LEVER FOOT CONTROL SHAFT (DIFFERENTIAL) PLATE SPRING (6)
512081	FEED REGULATING CONNECTING SHAFT PLATE SPRING (6)
512083	FEED REGULATING SHAFT INDICATOR NEEDLE CAGE (2)

PART NO.	DESCRIPTION
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4 57 G133-1600-(0271)

000201-850 OIL SIGHT BODY SCREW (2)
 000207-850 ARM HEAD OIL DRAIN WICK CLAMP SCREW (2)
 000998-833 OIL RETURN TUBE SCREW
 001186-850 OIL PUMP MOUNTING SCREW (2)
 050311-833 OIL PUMP GEAR SET SCREW (2)
 500104-850 ARM OIL SHIELD (AERETED PLASTIC) RETAINER SCREW (2)
 500115-850 OIL DISTRIBUTOR PLATE SCREW
 500268-850 OIL GUARD SCREW (2)
 502505 ARM HEAD OIL DRAIN WICK CLAMP (FRONT)
 502575 HOOK SHAFT GEAR BOX OIL PIPE
 502635-002 OIL DELIVERY TUBE
 502644 OILPUMP GEAR
 502646 OIL PUMP SCREW SHAFT
 502647-002 OIL RETURN TUBE (UPPER) (SHORT)
 502648-002 OIL RETURN TUBE (LOWER) (LONG)
 502650-002 OIL SIGHT BODY WITH 502651
 502651 OIL SIGHT WICK
 502702 OIL PUMP GEAR WITH 502644 AND TWO 50311

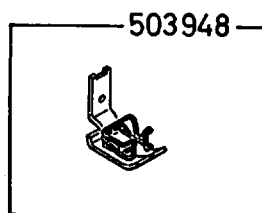
502752 BED SHAFT BUSHING (CENTER) OIL TUBE PLUG
 502764 OIL GUARD
 502834 ARM OIL SHIELD (AERETED PLASTIC) RETAINER
 502886 HOOK SHAFT GEAR BOX OIL PIPE HOLDER
 502890 ARM OIL SHIELD (AERETED PLASTIC)
 502916 ARM HEAD OIL DRAIN WICK
 502917 OIL RETURN TUBE
 502918 ARM HEAD OIL DRAIN WICK CLAMP (UPPER)
 502919 ARM HEAD OIL DRAIN WICK CLAMP (BACK)
 502946 OIL RETURN TUBE (LOWER) (LONG) CLAMP
 508514 OIL DISTRIBUTOR PLATE
 508640 OIL RETURN TUBE PLUG
 508674 ARM HEAD OIL DRAIN WICK GUARD
 508682 OIL PUMP BODY
 508878 FOAM PAD
 508943 OIL DISTRIBUTOR PLATE CPL., NOS. 508514 AND 508878
 508960 HOOK SHAFT GEAR BOX OIL PIPE

PART NO. DESCRIPTION

PART NO. DESCRIPTION

PARTS FOR COUNTRIES
WITH SAFETY
REGULATIONS

FINGER GUARD 457 G133 ONLY

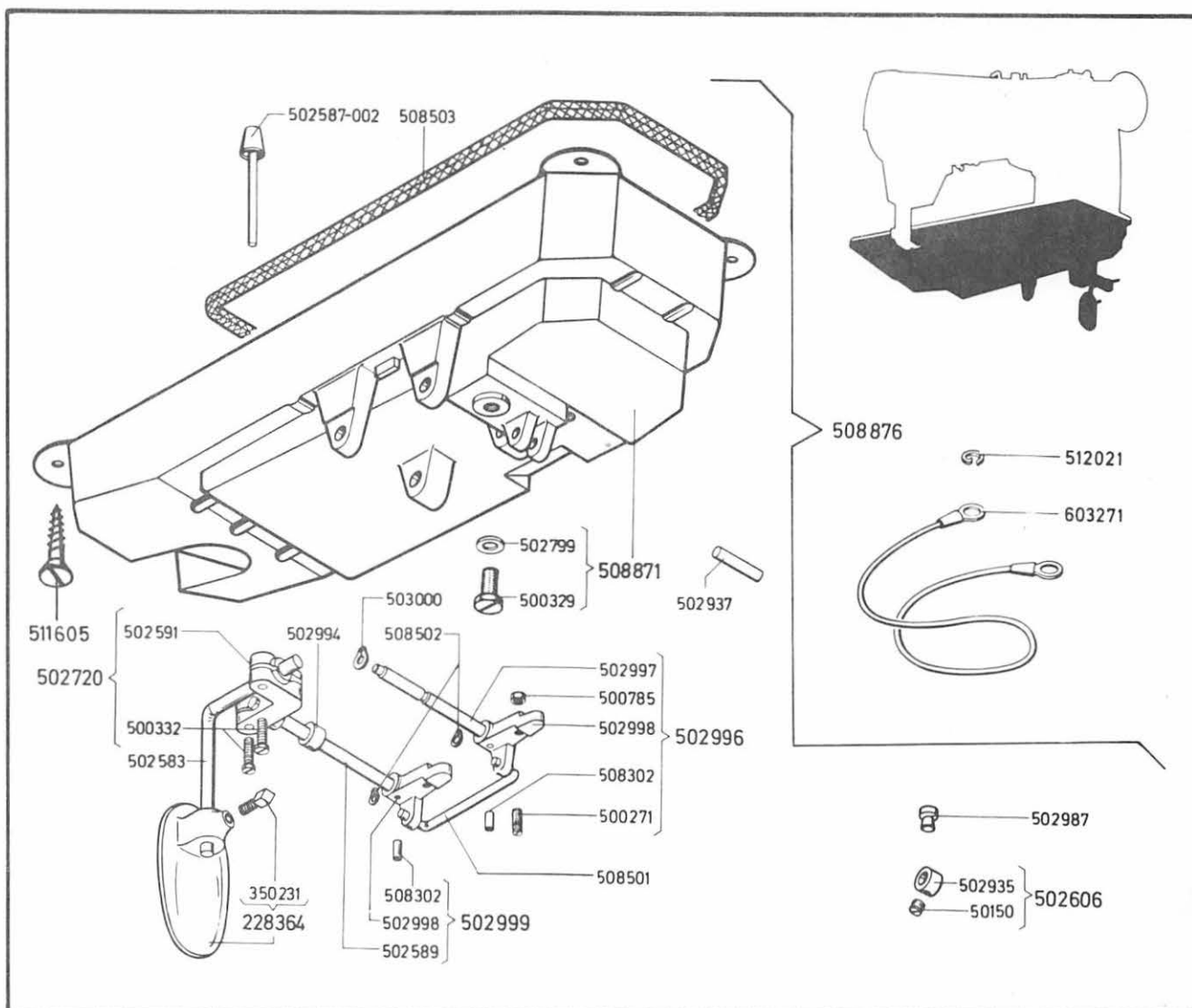


457 G133-1700-(0271)

503948 PRESSER FOOT (HINGED) WITH FINGER GUARD CPL.

PART NO.	DESCRIPTION
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457 G 133-1800-[0271]

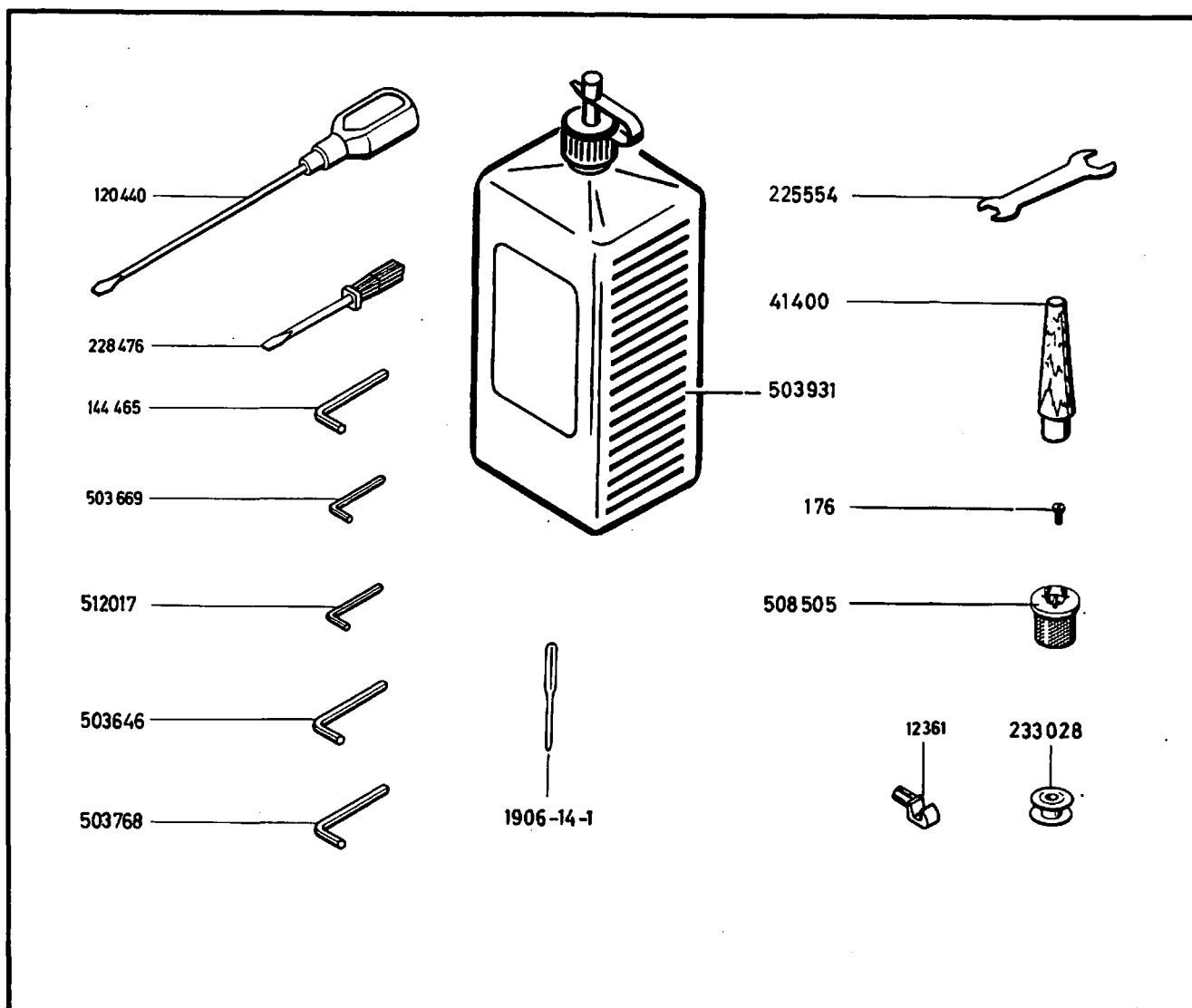
Accessories

050150-833	FEED REVERSING FOOT CONTROL LEVER
228364	K NEE LIFTER KNEE PLATE WITH 350231
350231-850	K NEE LIFTER KNEE PLATE SET SCREW
500271-833	K NEE LIFTER CONTROL SHAFT CRANK STOP SCREW
500329-850	MACHINE BASE AND OIL RESERVOIR PLUG SCREW
500332-850	K NEE LIFTER SHAFT HUB PINCH SCREW (2)
500785-850	K NEE LIFTER CONTROL SHAFT CRANK STOP SCREW NUT
502583	K NEE LIFTER KNEE PLATE ARM
502587-002	K NEE LIFTER PLUNGER
502589	K NEE LIFTER ROCK SHAFT
502591	K NEE LIFTER ROCK SHAFT HUB
502606	FEED FOOT CONTROL LEVER PIN COLLAR 502935 WITH 50150
502720	K NEE LIFTER ROCK SHAFT HUB 502591 WITH TWO 500332
502799	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW GASKET
502935	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR
502937	FEED REVERSING FOOT CONTROL LEVER PIN
502987	FEED REVERSING PLUNGER HOLE PLUG (FOR UN-USED HOLE)
502994	K NEE LIFTER ROCK SHAFT SPACER

502996	KNEE LIFTER CONTROL SHAFT CPL. NOS. 500271, 500785, 502997, 502998, AND 508302
502997	KNEE LIFTER CONTROL SHAFT
502998	KNEE LIFTER ROCK SHAFT CRANK
502998	KNEE LIFTER CONTROL SHAFT CRANK
502999	KNEE LIFTER ROCK SHAFT CPL. NOS. 502589, 502998, AND 508302
503000	KNEE LIFTER CONTROL SHAFT GRIP RING
508302	KNEE LIFTER CONTROL SHAFT CRANK PIN (2)
508501	KNEE LIFTER ROCK SHAFT CONNECTION
508502	KNEE LIFTER ROCK SHAFT CONNECTION GRIP RING (2)
508503	MACHINE BASE AND OIL RESERVOIR GASKET
508871	MACHINE BASE AND OIL RESERVOIR WITH 500329 AND 502799
508876	MACHINE BASE OIL RESERVOIR WITH KNEE LIFTER CPL. NOS. 228364, 502587-002, 502583, 502606, 502720, 508871, 502937, 502994, 502996, 508501, 508503, 502999, 503000, 502987 TWO 508502 AND FOUR 511605
511605	MACHINE BASE OIL RESERVOIR MOUNTING SCREW (WOOD)(4)
512021	MACHINE GROUNDING WIRE LOCK WASHER
603271	MACHINE GROUNDING WIRE SYMBOL

PART NO. DESCRIPTION

PART NO. DESCRIPTION



457 G 133-1900-(0271)

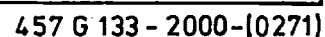
Accessories

CAT. 1906-14-1: NEEDLE (5)
 000176-850 ROTARY TAKE-UP GUARD COVER WINDOW SCREW
 000176-850 ATTACHMENT SCREW
 012361 MACHINE HINGE CONNECTION (2)
 041400 MACHINE REST PIN (WOOD)
 120440 SCREW DRIVER
 144465 WRENCH (1/8 INCH HEXAGON)
 225554 WRENCH

228476 SCREW DRIVER (BOBBIN CASE)
 233028 BOBBIN (2)
 503646 WRENCH (2mm HEXAGON)
 503669 WRENCH (5/64 INCH HEXAGON)
 503768 WRENCH (3mm HEXAGON)
 503931 OILER CPL. WITH SPOUT AND OIL (1 LTR.)
 508505 OIL FILTER WITH OIL FILTER MOUNTING SUPPORT
 512017 WRENCH (4mm HEXAGON)

PART NO. DESCRIPTION

PART NO. DESCRIPTION



263471 THREAD UNWINDER ROD RETAINING RING
511584-850 THREAD UNWINDER SPOOL CARRIER ARM SCREW
511584-850 THREAD UNWINDER THREAD GUIDE SCREW
511591-819 THREAD UNWINDER WOOD SCREW (3)
511901-830 THREAD UNWINDER SPOOL CARRIER ARM NUT
511901-830 THREAD UNWINDER THREAD GUIDE NUT
511908-850 THREAD UNWINDER ROD NUT (2)
512093 THREAD UNWINDER ROD WASHER (2)
512094 THREAD UNWINDER ROD SOCKET
517527 THREAD UNWINDER CPL., NOS. 263471, 511908,
512094, 517528, 517530, 517530, 517531, 517532,
517536, TWO EACH 512093, 517529 AND EACH
511591, 517533, 517534 AND 517535

PART NO.	DESCRIPTION
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PART NO.	DESCRIPTION
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